

Establishment Number	Establishment Name	Inspection Date	NR Description
M6561+P6561	412 Meat Processing	14-Sep-23	<p>At approximately 3:15 I went out to do humane handling. I observed a pen with 6 swine with no access to water and a pen with one beef, with no access to water. At approximately 11:50 am this morning, I went out to perform humane handling and owner REDACTED had a stock trailer backed in to unload. I asked if they were unloading (one beef) and he stated, not yet, but he will be ok on there until we can unload. At 3:15, I observed an employee unloading the steer, so I went over to verify there was water access. There was no water on the trailer so the steer had been left on the stock trailer from approximately 11:50 to 3:15 without access to water. The outside temperature at 3:15 was 80 degrees. I notified Plant Manager, REDACTED of the noncompliance. At 3:42 I went back out to check the pens that were not in compliance at 3:15 and there was still no water in these 2 pens. I notified Plant manager REDACTED again of the noncompliance. The establishment failed to meet the requirements of the following Meat and Poultry regulations 9 CFR 313.2 (e) which states that animals must have access to water at all times.</p>
M6561+P6561	412 Meat Processing	17-Aug-23	<p>HATS Category VIII: Stunning Effectiveness</p> <p>At approximately 12:55 pm, on August 17, 2023, while conducting stunning effectiveness for Humane Handling, I observed the following noncompliance. A Beef Cow entered the knock box and was restrained with the head gate. The operator approached the bovine and administered the first stun with a handheld captive bolt which was ineffective. The Bovine initially dropped about halfway so the chute was opened, the bovine then stood completely up. She was repositioned back in the chute, restrained and the second attempt with the same handheld captive bolt gun was successful at rendering the animal insensible, and it remained so thereafter. REDACTED, Kill Floor Supervisor and owner REDACTED were notified</p>

			of the noncompliance and the knock box was tagged with tag number B37579344.
M6561+P6561	412 Meat Processing	27-Jul-23	At approximately 7:03, I observed pen #10 without access to water. There were 2 pans in the pen, but both were empty and dry. There are 9 swine in this pen. Plant Manager REDACTED was notified of the noncompliance. The establishment failed to meet the requirements of Meat and Poultry Regulation 9 CFR 313.2 (e) for access to water.
M6561+P6561	412 Meat Processing	28-Mar-23	HATS Category VIII: Stunning Effectiveness At approximately 1:27 pm, on March 28, 2023, while verifying stunning effectiveness for the Livestock Humane Handling Task, I observed the following noncompliance. A market swine was moved into the knock box and was restrained. The stun operator approached the swine and administered the first stun attempt with a .22 mag rifle, that contacted the animal, but was ineffective as evidenced by the animal vocalizing, remained standing and began moving around. The stun operator ejected the casing and administered an immediate and effective corrective action stun with the same rifle which rendered the animal insensible, and it remained so thereafter. REDACTED, Kill Floor Supervisor and Establishment Owner, Mr. REDACTED, were notified of the noncompliance. The knock box was tagged with tag number B37579296.
M6561+P6561	412 Meat Processing	13-Mar-23	HATS Category IV - Ante-Mortem At approximately 1:46 pm, on March 13, 2023, while observing kill floor operations, I observed the following noncompliance. A steer entered the knock box and was restrained with the head gate. The establishment stun operator approached the bovine and administered the first stun attempt with a handheld captive bolt, which did not make contact with the animal, but the sound of the device discharging caused the bovine to become excited. The animal started vocalizing and trying to pull back. The operator then administered a successful stun with the backup 9mm firearm device which rendered the animal insensible, and it remained so

			thereafter. Establishment Owner, Mr. REDACTED was notified of the observed non-compliance with 9 CFR 313.2(a).
M6561+P6561	412 Meat Processing	9-Mar-23	<p>HATS Category VIII: Stunning Effectiveness</p> <p>At approximately 7:25 am, on March 9, 2023, while conducting stunning effectiveness for Humane Handling, I observed the following noncompliance. A steer entered the knock box and was restrained with the head gate. The operator approached the bovine and administered the first stun with a handheld captive bolt which was ineffective, as evidenced by the animal remained standing and vocalizing. The stun operator delivered immediate and effective corrective actions with the backup 9mm firearm device which rendered the animal insensible, and it remained so thereafter. REDACTED, Kill Floor Supervisor and Plant manager REDACTED were notified of the noncompliance and the knock box was tagged with tag number B37579291.</p>
M6561+P6561	412 Meat Processing	6-Sep-22	<p>At approximately 7:10 am, I went to the pens to perform antemortem inspection. There were 5 swine in pen 6, 4 swine in pen 8 and 5 swine in pen 9 all without access to water. There were 4 bovine in pen 2 and 1 in pen 4 that did have water available. I notified REDACTED REDACTED of the noncompliance. The Establishment failed to meet 9 CFR 313.2 (e) which states that animals must have access to water at all times.</p>
M6561+P6561	412 Meat Processing	18-Aug-22	<p>HATS Category VIII: Stunning Effectiveness At approximately 7:35 am, on August 18, 2022, while observing kill floor operations at 412 Processing, I observed the following noncompliance. One beef cow was moved into the knock box and restrained in the head chute. The REDACTED approached the bovine and administered the first stun, with the handheld captive bolt, which was ineffective, as evidenced by the animal remained standing and vocalized. The captive bolt fired but the rod remained extended instead of retracting as usual. The REDACTED retrieved the backup .22 caliber rifle and administered an immediate and effective corrective action stun, which rendered the animal insensible,</p>

			and it remained so thereafter. REDACTED, REDACTED was notified of the noncompliance with 9 CFR 313.15(a)(1) and 9 CFR 313.15(a)(3). The knock box was tagged with USDA Reject tag number B37579173.
M6561+P6561	412 Meat Processing	6-Jun-22	HATS Category VIII - Stunning Effectiveness At approximately 2:30 pm, on June 6, 2022, while observing kill floor operations at 412 Processing, I observed the following noncompliance. One older beef cow was moved into the knock box and restrained in the head chute. She was very excited. The REDACTED approached the bovine and administered the first stun, with the hand held captive bolt, which was ineffective as evidenced by conscious (sensible) vocalization, conscious tracking eye movement, and conscious righting reflex. The REDACTED immediately reloaded and administered an immediate and effective corrective action stun which rendered the animal insensible, and it remained so thereafter. REDACTED, REDACTED was notified of the noncompliance. The knock box was tagged with tag number B37579236.
M6561+P6561	412 Meat Processing	19-Apr-22	HATS Category VIII - Stunning Effectiveness At approximately 1:05 pm, on April 19, 2022, while observing kill floor operations at 412 Processing, I observed the following noncompliance. One beef cow was moved into the knock box and restrained in the head chute. The operator approached the bovine and administered the first stun. When the operator shot the handheld captive bolt gun, the bovine turned her head slightly, and the stun was ineffective. The animal remained standing with tracking eye movement. The operator reloaded and administered an immediate and effective corrective action stun which rendered the animal insensible, and it remained so thereafter. REDACTED, REDACTED and REDACTED, REDACTED were notified of the noncompliance. The knock box was tagged with tag number B37579213.

M6561+P6561	412 Meat Processing	3/16/2022	<p>At approximately 1:50 pm, on March 16, 2022, while observing kill floor operations at 412 Meat Processing #6561, I observed the following incident. Establishment personnel moved a bull into the knocking box and restrained with the head catch. The REDACTED approached the bull and administered an initial stun with a hand held captive bolt device, which was ineffective, as the animal remained standing and pulled back out of the head gate into the chute. The establishment employee operating the head chute was unable to hold the bull in place. The animal was then re-restrained with the head catch and the REDACTED delivered an immediate and effective corrective action stun with the HHCB, which rendered the animal insensible, and it remained so thereafter. REDACTED, REDACTED and REDACTED, REDACTED were notified of the noncompliance, and the knock box was tagged with tag number B37579187. The Establishment did not meet the regulation 313.15 (a) (1) and 313.15 (a) (3).</p>
M6561+P6561	412 Meat Processing	11/12/2021	<p>Category VIII Stunning Effectiveness</p> <p>At 10:47 am, November 12, 2021 while conducting stunning effectiveness for Humane Handling I observed the following noncompliance. One beef cow entered the knock box, it was relatively calm, and restrained in the head gate. The stun operator approached the animal to stun it with a hand-held captive bolt device, and at the last second the animal turned its head causing the operator to be off center on the initial stun attempt. The animal remained standing and alert, with tracking eye movements. The stun operator reloaded the same captive bolt device, and delivered an immediate and effective corrective action stun, rendering the animal insensible, and it remained so thereafter. REDACTED and Monica Campbell, Plant Manager, were notified of the noncompliance and the knock box was tagged with USDA Reject #B37579178.</p>
M6561+P6561	412 Meat Processing	10/8/2021	Hats Category III Water and Feed Availability

			<p>At approximately 0700 on October 8, 2021 at 412 Meat Processing in Lexington TN, I went out to the pens to perform antemortem inspection and noticed feed had not been provided for the 9 Bovine and 11 swine that had been held overnight. I had reminded the establishment they were out of feed on 10/07/21, and plant personnel stated they would take care of it. I notified Mr. Yoder, plant owner, of the noncompliance with 9 CFR 313.2(e).</p>
M6561+P6561	412 Meat Processing	8/24/2021	<p>At approximately 9:30 am I was notified by plant personnel that a producer was here to unload. As I entered the unloading area, I observed two gates that were left open that could allow an animal to get loose. I asked the driver not to unload until the gates were closed. At this point REDACTED, REDACTED was entering the unloading area. The producer had backed up the trailer to an area where the animals were required to jump/step down without the benefit of a ramp. Four beef successfully unloaded off the trailer, but there was not a pen open for them to go into. They walked down the alley way to the end and stopped. At this time REDACTED got a pen open and they began moving the animals into the open pen. The producer started unloading again, and one bovine unloaded from the trailer, but I then observed there was a cow lying down in the trailer. I told the producer to stop unloading, and at this point the animal attempted to rise. The animal was close to the opening of the trailer, so as it tried to stand up it fell out of the trailer in a recumbent position onto the ground. The animal was not trying to get up at this point. The producer was still driving the animals to the rear of the trailer. I intervened and told him he could not unload any more beef with one down on the ground. At this point plant owner REDACTED. REDACTED was present and I notified him of my observations and of the noncompliance with 313.1(b) and 313.2(a). They closed the gates on the trailer and the producer moved the truck and trailer enough so that REDACTED. REDACTED could get on the side of</p>

			the animal and help him sit in an upright position. At this point the bovine stood and walked into the pen on his own.
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