

Establishment Number	Establishment Name	Inspection Date	Description
M20263+V20263	Halal Farms U.S.A. Inc.	21-Sep-23	<p>At approximately 12:50 PM on 09/21/2023 while performing Livestock Humane Handling Task for Halal Farms establishment.</p> <p>I see a black beef crawling in the knock box, I took immediate regulatory control action by stopping the production line.</p> <p>Food Inspector REDACTED informed me that Halal Farms supervisor REDACTED asked him if he could look at REDACTED beef in the knock box, they wanted to bring him straight off the trailer, FI REDACTED heard it vocalize loudly and they shut the door behind it at which point the side door opened and he see the truck driver holding a hot shot, they tried to get the beef up.</p> <p>REDACTED grabbed the nose lead trying to pull the beef up and the truck driver shocked the beef with his hot shot then FI REDACTED witnessed the truck driver kicked the beef in the hind quarter 3 times.</p> <p>After that I informed Halal Farms Manager REDACTED that will be NR forthcoming for livestock non-human handling.</p> <p>Driving of livestock from the unloading ramps to the holding pens and from the holding pens to the stunning area must be done with a minimum of excitement and discomfort to the animals.</p> <p>Livestock must not be forced to move faster than a normal walking speed. Electric prods, canvas slappers, or other implements employed to drive animals must be used as little as possible in order to minimize excitement and injury.</p> <p>Any use of such implements which in the opinion of the inspector is excessive is prohibited.</p>
M20263+V20263	Halal Farms U.S.A. Inc.	7-Sep-22	<p>HATS CATAGORY III</p> <p>On 09-07-2022 at your establishment M20263 in Shannon IL, the following noncompliance was observed. REDACTED REDACTED was performing antemortem at approximately 0700 hrs. REDACTED called for me, REDACTED REDACTED I observed what he observed. Your establishment had approximately 60 head of goats in pen 4 and the</p>

			<p>gate was closed between pen 4 and 5. There were 2 goats in pen and had no water available. Immediate regulatory control was taken. I addressed the noncompliance with Supervisor REDACTED and informed REDACTED that an NR would be forthcoming. REDACTED responded with the two goats must have jumped the fence and got into pen 5. Your establishment has failed to comply with 9 CFR 313.2(e). I observed an employee open the gate between the pens 4 and 5. All livestock then had access to water.</p>
M20263+V20263	Halal Farms U.S.A. Inc.	7-Apr-22	<p>HATS CATEGORY IX On 04-07-2022 at approximately 1005 hrs. at your establishment M20263 in Shannon IL the following noncompliance was observed. REDACTED REDACTED called me, REDACTED REDACTED and explained the following. The establishment went to company break at approximately 0940 , REDACTED REDACTED could hear an establishment employee start slaughtering approximately 15 min later. REDACTED REDACTED went to the harvesting floor at 1005 and observed 11 goats on the bleed out table, 1 goat with its throat slit off the table and lying motionless on the blood pit door, and 1 goat standing near the blood pit door with its throat slit the whole width of its neck (approximately 6 inches) and dripping blood. REDACTED REDACTED instructed the employee in the kill stanchion to stop killing, in the stanchion with the employee was one goat with its throat slit laying on the metal tread grate and 3 goats standing awaiting slaughter. Simultaneously REDACTED REDACTED observed the standing goat with its throat slit walking at a slow steady pace, avoid a skinning table, walk diagonally to an employee supply room, turn to its right after entering the doorway and walk diagonally to a large water heater in the corner of the room, it then stuck its head between the wall and the water heater where it remained standing. The goat walked in total an estimated 20 feet, no vocalization was heard, no gasping was heard. At this time the employee from the kill stanchion grabbed the goat and placed it on the bleed out table. No additional religious stunning cuts were made, the goat was left to finish bleeding out. REDACTED REDACTED called REDACTED REDACTED at 1010 and took regulator control by placing U.S. REJECTED tag NO.B42037375 on the kill stanchion, informing REDACTED REDACTED of the noncompliance. Harvesting of the goat was completed after the animal was rendered completely insensible to pain. During the time of the observations 2 other employees were on the harvest floor besides the stunning employee, they were both near the scale area. Your establishment has failed to comply with 9 CFR 313.2(a). I informed REDACTED REDACTED REDACTED of the noncompliance and that an NR would be forthcoming. REDACTED REDACTED corrective action is that the employee will be further trained to leave the livestock in the kill stanchion until no sign of sensibility. The employee slit the throat and picked up the carcass too quickly and placed the carcass in the bleed tray. The goat jumped up off the table and walked off. I removed U.S. REJECT TAG # B42037375 once compliance was restored.</p>

M20263+V20263	Halal Farms U.S.A. Inc.	6-Apr-22	<p>HATS CATEGORY III On 04-06-2022 at approximately 1330 hrs. at your establishment M20263 in Shannon IL, the following noncompliance was observed. REDACTED REDACTED was doing ante mortem in the livestock barns. REDACTED REDACTED informed me, REDACTED REDACTED that the livestock in the back of pen 1 had no water available. I asked REDACTED REDACTED to join me in the barn. We entered the barn and observed the livestock in the back of pen 1 had no water available. The 5-gallon bucket was empty. The pen contained 5 goat and 6 lamb. I took regulatory control and informed REDACTED of the noncompliance and that an NR would be forthcoming. Your establishment has failed to comply with 9 CFR 313.2(e). I observed REDACTED give the livestock fresh water. I inspected all other livestock, and all had water available.</p>
M20263+V20263	Halal Farms U.S.A. Inc.	12/22/2021	<p>Water and Food Availability At Halal Farms USA Inc. establishment 20263 in Shannon, IL, approximately at 7:06 am , the following noncompliance was observed. during the ante mortem REDACTED observed frozen water in pen number 7, REDACTED showed the REDACTED the frozen water, the REDACTED informed me that the goats in pen number 7 chewed the wire heater during the night, I went with him to pen REDACTED to check it and he was right and I see the chewed wire, I informed the REDACTED of the noncompliance that an NR would be forthcoming and the establishment has failed to comply with 9 CFR 313.2(e) Animals shall have access to water in all holding pens and, if held longer than 24 hours, access to feed.</p>