

Establishment Number	Establishment Name	Inspection Date	Description
M45856+V45856	HyLife Foods Windom, LLC	6/20/2021	<p>On Sunday, June 20, 2021, I performed odd hour inspection in the yards from 1:15pm to 3:15pm. At approximately 1:30pm, I observed that the water pipe supplying the waterers on the north end of receiving pens 2 and 3 was turned off. The divider gates in the pens were closed and the north third of each pen did not have access to water. I notified REDACTED that the water was off, and he immediately instructed an employee to turn the water on. Hogs were present in the receiving pens for approximately 10 minutes before being sorted and weighed. ..I also observed several waterers in various holding pens turned off the past two Mondays. In these cases, other waterers in the pens were functional and the hogs had access to water. There seems to be an ongoing issue with waterers being turned off at the beginning of the week. ..REDACTED said he talked to yards employees about checking waterers. They are not sure who is turning them off. REDACTED said the waterers were all checked after I discussed the issue at last week's meeting and all waterers were found to be on at that time.</p>
M45856+V45856	HyLife Foods Windom, LLC	8/5/2021	<p>At approximately 1430 on 08/05/2021 while performing antemortem inspection prior to the start of the night shift, I observed the following noncompliance:A hog was standing against a gate in the alley leading to the Butina. An REDACTED was walking past the hog to enter a pen intending to drive more hogs to the Butina. As he passed the standing hog, he struck the hog twice in the face with his paddle. I stopped him and informed him that striking hogs in the face is not allowed.I immediately informed REDACTED who removed the REDACTED from the yards. I informed her that an Noncompliance record (NR) would be generated for violation of 9CFR 313.2 (b) for excessive alternative object use as well as for egregious inhumane treatment.</p>
M45856+V45856	HyLife Foods Windom, LLC	8/10/2021	<p>At approximately 1915 hours, while walking on the catwalk towards the exit of the yards after performing a HATS Category II task, Truck Unloading, I observed the following HATS Category VIII, Stunning Effectiveness, noncompliance. An REDACTED was attempting to stun a market hog with a hand-held captive bolt device. The hog had been sorted out of the holding pen by the Butina and was along the side wall of the alleyway leading to the holding pen from pens 10 through 12. No additional restraint devices were being utilized. As the employee placed the device for stunning, the hog abruptly moved its head to the side. The hand-held captive bolt device audibly discharged. The hog remained conscious, quickly moved its head upwards, and took several steps away from the employee. The employee immediately reloaded the hand-held captive bolt device with a second cartridge and applied a follow-up stun which effectively rendered the animal insensible. On postmortem, I observed a bleeding abrasion approximately one inch in length beginning at the medial canthus of the left eye and extending below the eye. At the lateral side of the abrasion under the eye was a penetrating hole approximately ¼ inch deep. I observed a second penetrating wound on midline approximately one inch above the medial</p>

			<p>canthus of the eyes. I notified REDACTED. REDACTED, REDACTED, of the ineffective stun noncompliance. REDACTED. REDACTED called REDACTED. REDACTED, REDACTED, who I also informed of the noncompliance. REDACTED. REDACTED verbally provided me with preventative measures prior to any additional hand-held captive bolt stunning. The establishment failed to meet the requirements of 9 CFR 313.15(a)(1) and 313.15(b)(1)(iii). Similar noncompliance, ODB2219033315N/1, was observed on March 15, 2021 and has been associated with this noncompliance. On March 15, 2021 an ineffective stun noncompliance occurred with a hog that was not restrained. The establishment's preventative measures were either not properly implemented or were inadequate in preventing recurrence. Continued failure to meet regulatory requirements may lead to further regulatory enforcement action as described in 9 CFR 500.4.</p>
M45856+V45856	HyLife Foods Windom, LLC	9/20/2021	<p>At approximately 1820 hours, while performing a HATS Category VIII task, Stunning Effectiveness, I observed the following noncompliance. REDACTED. REDACTED, REDACTED, was attempting to stun a market hog in the alleyway outside of Receiving Pen 3 with a hand-held captive bolt device. The hog was lying against the wall and no restraint devices were being utilized. REDACTED. REDACTED placed the device for stunning and the hand-held captive bolt device audibly discharged. The hog remained conscious, vocalized, stood up, and took several steps away from REDACTED. REDACTED. I observed a bleeding wound above the hog's eyes. REDACTED. REDACTED reloaded the device and tested the device by firing it into the air. He reloaded the same hand-held captive bolt device again and moved towards the hog. After a short delay, REDACTED. REDACTED then applied a second stun with the hand-held captive bolt device which effectively rendered the animal insensible. On postmortem, I observed two bleeding wounds. One penetrating wound was on midline approximately one inch above the medial canthus of the eyes. A second partially penetrating wound was approximately ½ inch to the left of midline. I notified REDACTED. REDACTED and REDACTED. REDACTED, Yards Supervisors of the noncompliance and to stop stunning hogs. I applied U.S. Rejected Tag No. B41215197 to the alleyway leading to the Butina. REDACTED. REDACTED, REDACTED, verbally provided me with preventative measures and I released the Butina. The establishment failed to meet the requirements of 9 CFR 313.15(a)(1) and REDACTED).</p> <p>A similar noncompliance, ODB1621084910N/1, was observed on August 10, 2021 and has been associated with this noncompliance. On August 10, 2021 an ineffective stun noncompliance occurred with a hog that was not restrained. The establishment's preventative measures were either not properly implemented or were inadequate in preventing recurrence. Continued failure to meet regulatory</p>

			requirements may lead to further regulatory enforcement action as described in 9 CFR 500.3.
M45856+V45856	HyLife Foods Windom, LLC	9/29/2021	<p>Category I Water and Feed Availability</p> <p>Category IV Ante-mortem Inspection</p> <p>At approximately 1500, while performing ante-mortem inspection I noticed two lots of hogs in pens 13 and 14 that were received at 1400 on September 28th. I did not notice any signs of feed in either pen. I asked REDACTED. if these hogs had been fed and if there was any record of feeding them. REDACTED looked through the records, made a phone call and then stated they had not been fed. I notified REDACTED that I would be issuing a non-compliance for holding hogs longer than 24 hours without feed. This is a violation of 9 CFR 313.2(e).</p>
M45856+V45856	HyLife Foods Windom, LLC	12/13/2021	<p>At approximately 0630 hours, while performing a HATS Category IV task, Antemortem Inspection, I observed the following noncompliance. While walking through the central alleyway I observed holding pen #19 to be overcrowded with market hogs, to the extent that numerous hogs were laying on top of each other with no visible floor space left in the pen. Hogs were not able to reach the water without walking on top of each other. I observed on the pen card that the hogs were received on 12/10/2021 at 10:13am. I also observed a few dead hogs in the pen. I requested REDACTED to the pen and informed her of my observations and of the forthcoming noncompliance. The gate separating the two (2) halves of pen #19 was then opened to allow sufficient room for the hogs to lay down. The establishment provided verbal corrective actions on this issue. REDACTED informed me later that there were eleven (11) dead hogs in the pen.</p> <p>The establishment failed to meet the requirements of 9 CFR 313.2(e).</p>